

Interpack's™ USA Specialty Series are engineered to satisfy niche market case sealing requirements such as Side-Sealing or One-Piece Folder/Mailers. Automated Flap Folding solutions are available in two distinct styles. These operator-fed, fully adjustable machines provide added value to easily justify their purchase. Each case sealer features a drive style perfectly suited to its application. All are available as part of an integrated system and can be customized to fit your specific case sealing requirements.

USA Specialty Series Features:

Case Sealer Models

- Self-centering side rails or side drives for rapid case width set up
- Slide & lock upper head for rapid case height set up
- All models feature Second Generation HSD® 2000-ET II tape head

PPT-1 Flap Folder

- Simple, quick case size set up
- Ergonomic flap folder/pack station
 - All four bottom flaps folded in the stationary position
 - Case is retained after flap folding to improve case packing efficiency
 - Side walls move in or out as case width changes to reduce operator fatigue when inserting cases
- All pneumatic design improves portability



Processes OPF's as low as 1/2" tall

USA 2024-OPF Bottom-Belt One Piece Folder Mailer

The Interpack™ USA 2024-OPF is engineered to process one-piece folder/mailers as low as 1/2" tall. A dual direction pneumatic wipe down assembly provides both front & rear wipe down of the additional tape leg underneath the one piece folder. The USA 2024-OPF can also operate as a top and bottom sealer when combined with an additional, optional HSD® 2000-ET II Tape Head.



USA 2024-TBS Top & Bottom Belt Drive Side Sealer

The Interpack™ USA 2024-TBS will process cases that are traditionally sealed on their side. To maximize ergonomics, very unstable cases used in products such as wallpaper or vacuum cleaners are better packed on their sides. The USA 2024-TBS tape heads are mounted on the sides rather than the top and bottom of the case to facilitate this side seal function. Oversized models are available for processing larger and heavier cases.



PPT-1 Bottom Flap Folder/Pack Station

The PPT-1 Pneumatic Pack Table will improve your productivity and address the effects of strain-related illness by automating the bottom flap folding of an RSC style case. A simple two step case size set up throughout its wide operating range assures user friendliness. No tools or change parts are required. The PPT-1 will integrate easily with either a semi-automatic or fully automatic case sealer to create a productive, labor saving case packing system.



USA 2024-SB/PPT-1 Semi-Automatic Case Packing System



Operator inserts case as a sleeve All four bottom flaps folded pneumatically

USA 2024-BFF Side-Belt Drive Bottom Flap Folder

The Interpack™ USA 2024-BFF is the economical choice for upgrading automation from a basic top and bottom case sealer. The USA 2024-BFF assists the operator in case forming while also providing assistance in folding 7 of the 8 flaps of an RSC case. Features such as a "T" rail pack table with a 45° minor flap folder, 3-flap folder for top flaps, and rotating bottom major flap plows increase your productivity and reduce operator fatigue. Extended side belt drive with 1/3 HP gear motors power the entire major flap folding and sealing process. Its floating upper assembly and standard top squeezers assist in processing compressible overfills. Additional optional "T" rails allow you to process wider operating ranges.



*Shown with optional roller table.

	Operating Range				Utilities		Tape			Machine Dimensions			Notes
	MINIMUM L x W x H	MAXIMUM L x W x H	Case Weight	Cases/Min (1) Belt Speed	Electrical	Pneumatic	Tape Width	Length	Width	Height	Conveyor Height	Weight (lbs)	
USA SERIES													
USA 20-B	6 x 3.5 x 2	inf x 20 x inf	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	50.75"	41.75"	27"	24"-30"	275	2
USA 2024-SB	6 x 3.5 x 3.5 8 x 8 x 2 opt	inf x 20 x 24 inf x 20 x 24	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	50.75"	41.75"	76.75"	24"-30"	350	2, 7
USA 2024-BFF	8 x 8 x 2 6 x 4 x 3.5 opt	26 x 20 x 24 26 x 20 x 24	0-85 lbs.	Operator Dependent	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	102"	36.25"	54"	24"-30"	500	2, 3, 9
USA 2024-SB SS	6 x 3.5 x 3.5 8 x 8 x 2 opt	inf x 20 x 24 inf x 20 x 24	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	50.75"	41.75"	76.75"	24"-30"	350	2, 7
USA 3036-SB	6 x 6 x 6	inf x 30 x 36	0-125 lbs.	>30/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	48mm-72mm (2.5"-3" nom.)	46"	46.25"	62"	24"-30"	500	4
USC 2220-SB	6 x 4 x 4.5	inf x 22 x 20	0-60 lbs.	>30/64'/min	110v. 1ph., 60hz, 3.4A, (2x 1/5HP)	N/A	36mm-48mm (1.5"-2" nom.)	34.25"	36.75"	52.5"	23"-30"	275	2
USA 2024-BB	6 x 6 x 2	inf x 20 x 24	5-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 3A, (1x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	41.25"	32"	70.5"	24"-30"	305	2
USA 2024-BB SS	6 x 6 x 2	inf x 20 x 24	5-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 3A, (1x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	41.25"	32"	70.5"	24"-30"	305	2
USA 2024-OPF	6 x 6 x .5	inf x 20 x 24	5-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 3A, (1x 1/3HP)	2 cfm @90psi	36mm-48mm (1.5"-2" nom.)	41.25"	32"	70.5"	24"-30"	305	2
USA 2036-TB	6 x 6 x 2	inf x 20 x 36	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 4.7A, (1x 1/3 & 1/5HP)	N/A	36mm-48mm (1.5"-2" nom.)	41.25"	32"	86.25"	24"-30"	365	2
USA 2024-TBS	6 x 6 x 6 (5)	inf x 20 x 24 (5)	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 4.7A, (1x 1/3 & 1/5HP)	N/A	36mm-48mm (1.5"-2" nom.)	41.25"	67"	56"	24"-30"	365	4
USC 2020-TB	6 x 5 x 4.5	inf x 20 x 20	0-60 lbs.	>30/64'/min	110v. 1ph., 60hz, 3.4A, (2x 1/5HP)	N/A	36mm-48mm (1.5"-2" nom.)	43"	26.75"	52.5"	24"-30"	275	2
PPT-1	6 x 5 x 4	30 x 21 x inf	0-60 lbs	Operator Dependent	N/A	8 cfm @90psi	N/A	43.125"	38.75"	25.25"	22"-30"	225	
RSA SERIES													
RSA 2024-TB	6 x 6 x 5 6 x 6 x 2 opt 8 x 8 x 2 opt	inf x 20 x 24 inf x 20 x 21 inf x 22 x 21 opt	0-85 lbs.	12/82'/min	110v. 1ph., 60hz, 4.7A, (1x 1/3 & 1/5HP)	9 cfm @90 psi	36mm-48mm (1.5"-2" nom.)	57"	32"	70.5"	24"-30"	345	2
RSA 2024-SB	6 x 3.5 x 3.5 8 x 8 x 2 opt	inf x 20 x 24 inf x 20 x 24	0-85 lbs.	12/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	9 cfm @90 psi	36mm-48mm (1.5"-2" nom.)	50.75"	41.75"	76.75"	24"-30"	365	2
RSA 3036-SB	6 x 6 x 12 6 x 6 x 6 opt	inf x 30 x 36 inf x 30 x 30 opt	0-125 lbs.	12/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	9 cfm @90 psi	48mm-72mm (2.5"-3" nom.)	46"	46.25"	62"	24"-30"	500	4, 9
UA SERIES													
UA 262020-SB	6 x 3.5 x 3.5	26 x 20 x 20	0-85 lbs.	>25/82'/min	110v. 1ph., 60hz, 9.6A, (2x 1/3HP)	3 cfm @90 psi	36mm-48mm (1.5"-2" nom.)	74"	36.5"	60.25"	20"-26"	575	2
UA 262024-SB Short Frame	6 x 3.5 x 3.5 8 x 8 x 2 opt	26 x 20 x 24 26 x 20 x 24	0-85 lbs.	>25/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	3 cfm @90 psi	36mm-48mm (1.5"-2" nom.)	64"	36.25"	76.75"	24"-30"	550	2, 7
RA SERIES													
RA 1200-FB	10 x 6 x 5	26 x 20 x 20	0-85 lbs.	12/120'/min	240v, 3 ph., 60hz, 20A	10cfm @90 psi	36mm-48mm (1.5"-2" nom.)	84"	57.75"	71.5"	24" fixed	2000	2
RA 1000-SB	9 x 7 x 6.5	26 x 20 x 20	0-60 lbs.	10/ 64'/min	110v. 1ph., 60hz, 8.5A, (5x 1/5HP)	10cfm @90 psi	36mm-48mm (1.5"-2" nom.)	82.5"	47.5"	70"	24"-30"	1500	2
CASE ERECTORS													
CE-12P	10 x 7 x 4	23 x 16 x 22	N/A	12/82'/min	110v. 1ph., 60hz, 3.4A, (2x 1/5HP)	10cfm @90 psi	36mm-48mm (1.5"-2" nom.)	85.5"	88"	66.5"	24"-28"	1675	2

TAPE HEADS								
Model	Maximum Line Speed	Tape Leg Length	Tape Width	Max.Roll Diameter	Tape Head Dimensions		Weight in lbs.	Notes
HSD 2000-ET II	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	15"	3.125" 20.25"	13.5	2, 6, 8
HSD 2000-ET II LD	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	17"	3.125" 20.25"	14	2, 6, 8
HSD 2000-ET II SS	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	15"	3.125" 20.25"	14	2, 6, 8
HSD 2000-ET II FLC	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	15"	3.25" 23.5"	13.5	2, 6, 8
HSD 2000/6	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	15"	9.75" 20.25"	25.6	2, 6, 8

Please refer to published price sheet for complete product listing and operating range
*subject to change without notice

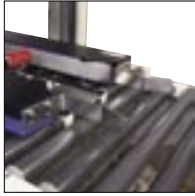
NOTES

- Actual speed determined by operator dexterity and case size
- Optional 3" wide tape heads available. Minimum width will increase by 1" (except RA 1200-FB & CE-12P)
- To process a full range of cases, additional optional "T" rails may be required
- 3" tape heads standard
- Measured with flaps oriented top & bottom
- Maximum tape head diameter based on 24" conveyor height
- Top squeezers close to 8" minimum
- Mirror image tape heads available ad additional cost and increased lead time. Contact factory for details.
- Factory installed
- Lower tape head must be set to the low profile position

Standard Options

To complete the solution, Interpack offers the widest variety of standard options in the industry. An option may provide mobility or assist case packing. It may control the flow of cases, help process heavy cases or let you know when to change the tape roll.

Interpack™ can provide them all, but better still, if you need an option that is not standard, we can custom build one from our special application group. Interpack Options are readily available, easy to install and pay for themselves in a short period of time.



Infeed pack table



Casters



Top squeezers



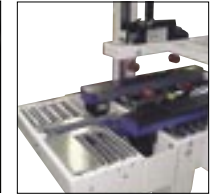
3 Flap folder



Pack assist



Low tape/No tape detector



Powered exit table for case coding

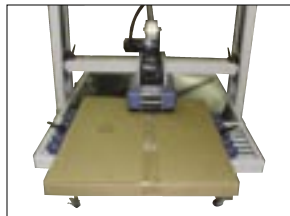
Special Applications

Intertape's Special Application Services are available to provide design expertise to customers that require solutions not found in our standard products. Often times, an application contains unique circumstances and Intertape has the experience and the resources to solve these problems.

Our technical team will work with each customer to identify the need and suggest a solution. This valuable service represents another example of Intertape Polymer's commitment to provide solutions to improve your productivity and reduce your cost.

An example of what our solutions might include:

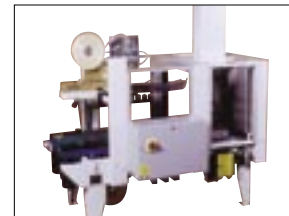
- Specific requirements such as electrical voltage or specific conveyor height
- Modify an existing design to process outside its operating range
- Design a custom option specific to an application such as powered exit tables for case coding or twin indexable upper tape heads to eliminate downtime during tape roll change
- Engineer an entirely new solution specific to an industry



Oversized and off-center



Twin tape heads



Compactor/Sealer

IPG Corporate Profile

Intertape Polymer Group Inc. (IPG) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company has assembled the broadest and deepest range of products in the industry. This strategy allows IPG to create a sustainable economic advantage for its customers through its commitment to deliver a portfolio of solutions around the most efficient supply chain in the industry.

IPG manufactures a broad range of packaging products and systems that reflect the needs of both it's industrial and retail customers. These include one of the largest offerings of tape available: pressure-sensitive and water-activated carton-sealing, masking, filament, flatback, cloth duct, double-coated, high performance specialty, electrical, automotive and HVAC tapes. Additional products include shrink film and stretch film as well as carton sealing equipment, ink jet printing systems and labeling systems.

Intertape is a leader in the engineered coated products and flexible intermediate bulk container (FIBC) industries. With heavy emphasis placed on R&D, IPG is bringing to market many innovative new products for the agricultural and structural fabrics industries.

Established in 1981 with headquarters in Montreal, Quebec and Bradenton, Florida, Intertape employs approximately 2,600 employees with operations in 14 locations, including 10 manufacturing facilities in North America and Europe.

Intertape Polymer Group Inc. is a publicly traded company with its common shares listed on the New York Stock Exchange (NYSE) and the Toronto Stock Exchange (TSE) under the stock symbol "ITP."



Customer Service

Toll Free: 800-474-8273 ext. 4303
 Interpack Machinery Fax: 514-731-7100
 Marysville, MI Fax: 800-368-8273
 Columbia, SC Fax: 800-462-1293
 Montreal, QC Fax: 800-561-3671
 Technical Help Desk: 877-447-4832

www.intertapepolymer.com • E-mail: Info@itape.com